DE LA RECHERCHE À L'INDUSTRIE





### ENERGY HARVESTING: TOWARDS ENVIRONMENTALLY POWERED SYSTEMS

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#### **ENERGY HARVESTING**

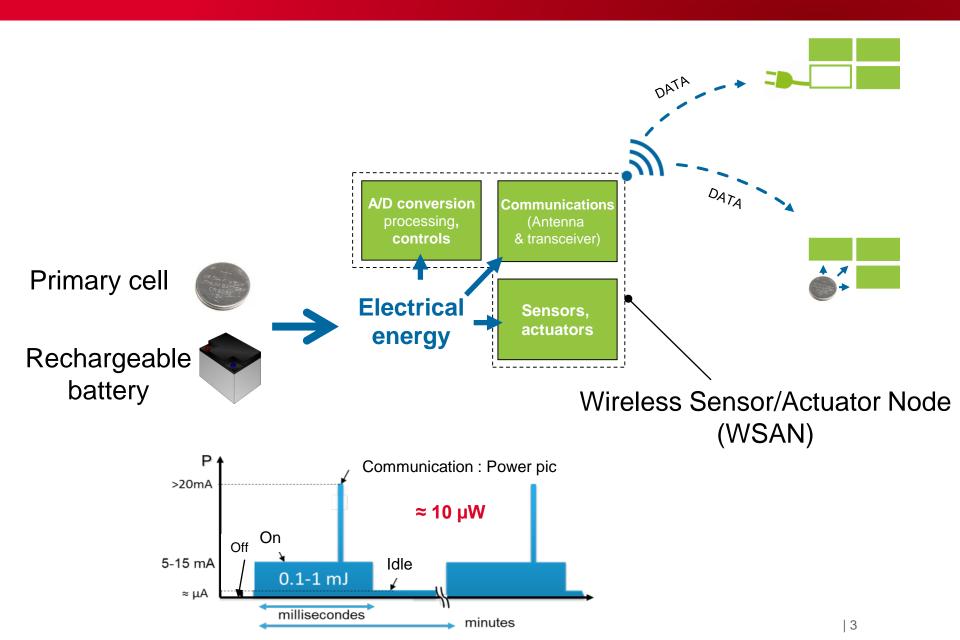


### Main challenges:

Be more dedicated, more efficient, more integrated

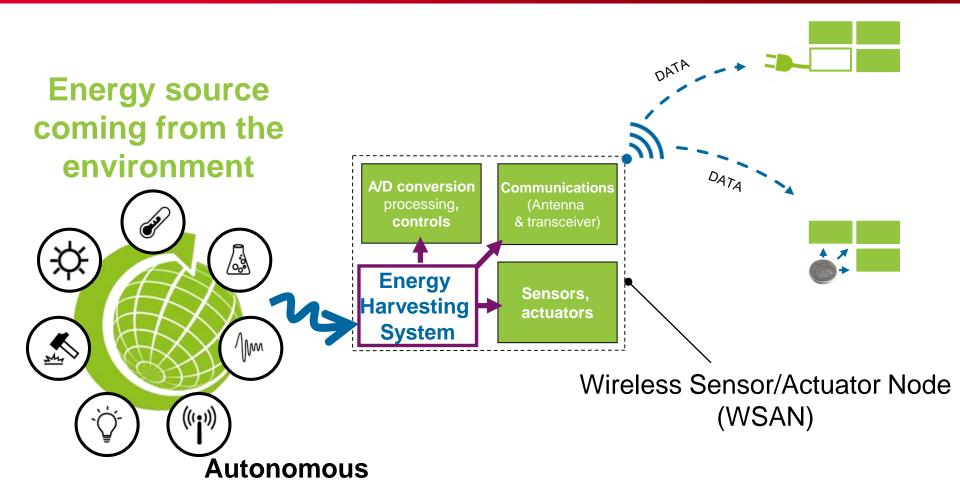


#### **ENERGY HARVESTING: WHAT IS IT?**



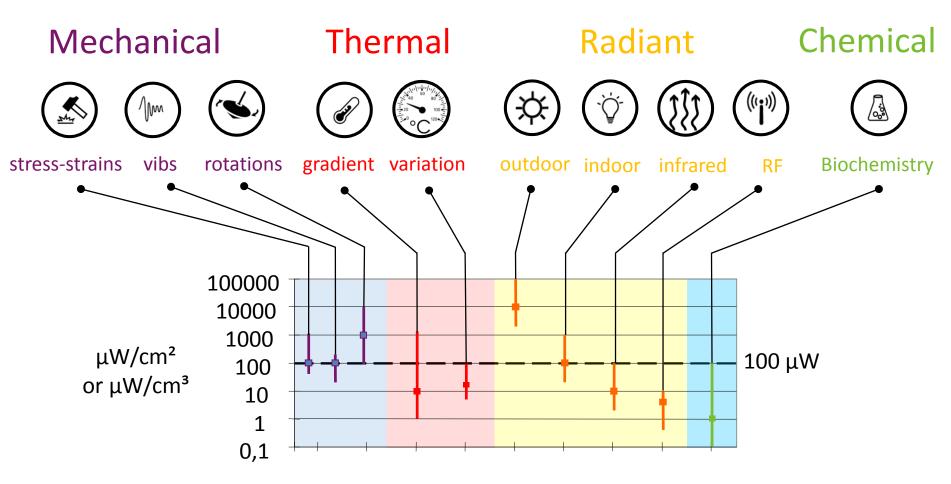


#### **ENERGY HARVESTING: WHAT IS IT?**





# SUPPLY AND DEMAND : VARIOUS SOURCES, VARIOUS POWER RANGES



→ Light energy harvesting works well but... what about dark or dusty environnements?



#### **ENERGY HARVESTING: THE DREAM**

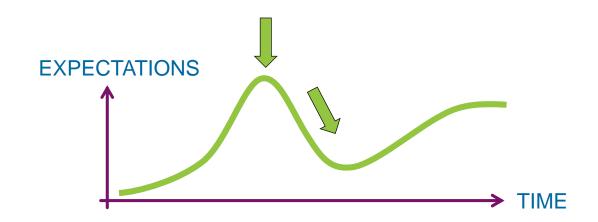


"Clothes can supply your GPS!"

10 mW-100 mW

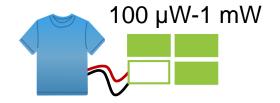
"Shoes can supply your iphone!"

### Technology hype cycle:

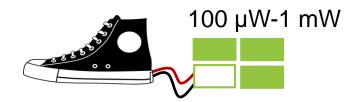




#### **ENERGY HARVESTING: THE REALITY**

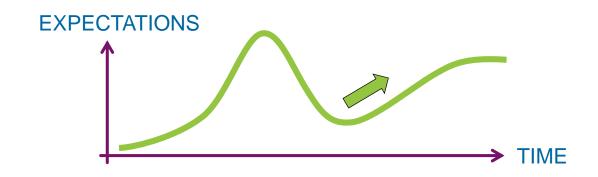


"Tee-shirts could power an optimized wireless cardio"



"Shoes could power optimized wireless force sensors"

### Technology hype cycle:





#### **ENERGY HARVESTING: THE UNAVOIDABLE**

## Vehicle health monitoring, Medical application...







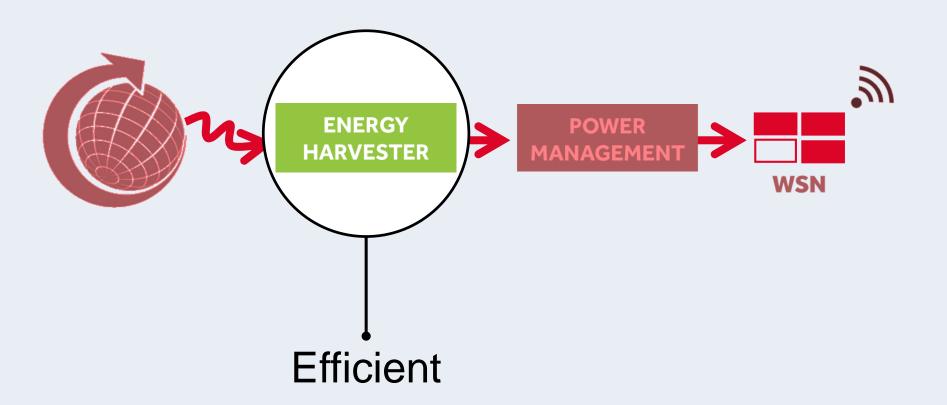
Smart-Building, industrial maintenance...





- harsh environments (high temperature...)
- location difficult to access
- many WSAN: changing the batteries is expensive
- long-life WSAN (>10-20 years)

### Need for dedicated application

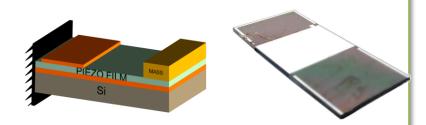




#### **MECHANICAL GENERATOR**



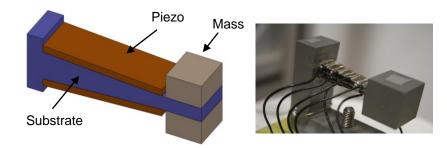
#### Efficient material: AIN thin film



> 200 µW/cm<sup>3</sup> 1 mW reached on a 1x2.5 cm<sup>2</sup> device

Mech. vibrations	Power
0,07 G @155 Hz	28 µW
0,2 G @155 Hz	150 μW

#### Efficient piezoelectric structure



Improved cantilever shape High coupling coefficient bulk materials (PZN-PT, PMN-PT)

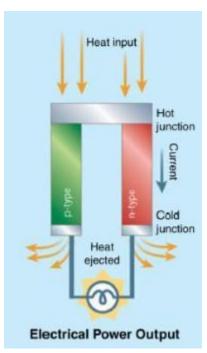
Mech. vibrations	Power
0,1 G @280 Hz	450 µW



#### THERMOELECTRIC GENERATOR



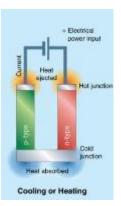
#### Seebeck effect



A thermal gradient produces a voltage



Power generation Heat flux sensors



**Peltier effect** 

An electrical current induces a heating/cooling at the junctions



Thermal management

comparison of TEG technologies performances.

Technology	Power density	Typical output power	TRL	Life time
Human body TEG	0.1 kW	μW to mW	Low to fair	> 25 years
Hot surface TEG	1 kW/m³	mW to W	Fair to high	> 15 years
Combustion TEG	>1 kW/m³	W to kW	Fair to high	> 15 years

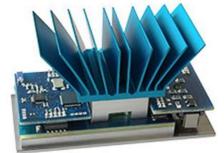


#### **MICROTEG: SOA**

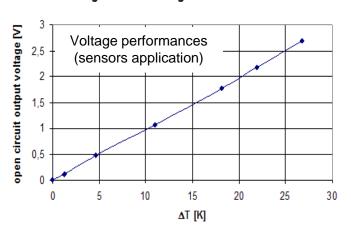
# Laird

#### Bi<sub>2</sub>Te<sub>3</sub> TF Technology (Sputtering)

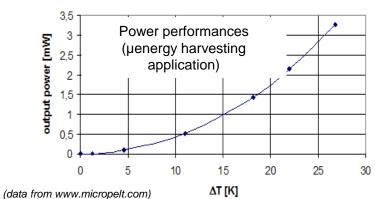




#### generated voltage versus $\Delta T$



#### calculated max. power versus $\Delta T$



Micropelt therr	noelectric gene	rators	_	
Device	Foot print x y Total thickness	Electrical resistance at 23 °C Thermal resistance at 85 °C	Net Seebeck Voltage at 23 °C	Features
» MPG-D651 (PDF 1122 KB)	3375 µm 2500 µm 1090 µm	185 Ω 22 K/W	75 mV/K	High output voltage per degree ΔT Very fast response time Ideal for energy harvesting and heat energy sensing
» MPG-D751 (PDF 1122 KB)	4248 µm 3364 µm 1090 µm	300 Ω 12.5 K/W	140 mV/K	High output voltage per degree ΔT Very fast response time Ideal for energy harvesting and heat energy sensing

- → Sensors
- → Wireless communication



#### **MICROTEG: SOA**

#### Bi<sub>2</sub>Te<sub>3</sub> TF Technology (Electrochemistry)





Table 2 – gTEG® Performance in different energy harvesting environments

Open Loop Performance	gTEG® A (Power (µW] / Voltage (mV))	gTEG® B (Power [µW] / Voltage [mV])	gTEG®C (Power [µW]/Voltage [mV])
Body Heat <sup>2</sup>	3.3/69 <sup>1</sup>	2.8/49	1.4/11
Building/Heating <sup>3</sup>	154/467	178/388 <sup>1</sup>	170/116
Industrial / Process <sup>4</sup>	2'180 / 1'755	3'267/1'664	12'030/2'057 <sup>1</sup>



<sup>3</sup> Temperature difference between hot surface (e.g. radiator) and ambient temperature ∆T = 37°C

Design Examples	gTEG®A	gTEG®B	gTEG®C
Dimensions [mm x mm]	7.1 x 7.1	7.1 x 7.1	15 x 15
Thickness [mm]	1.05	0.63	0.21
Thermal Resistance [K/W]	42	26	2
Electrical Resistance [Ω] at 25° C	353	212	92
Net Seebeck Voltage [mV/K]	24.1	23.5	56.1

Best design for this energy harvesting environment

<sup>2</sup> Temperature difference between the body and ambient temperature △T = 7°C



#### **MICROTEG: SOA**



#### Printed technology

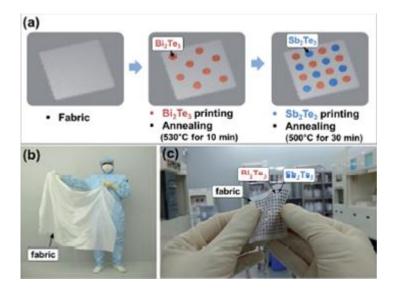




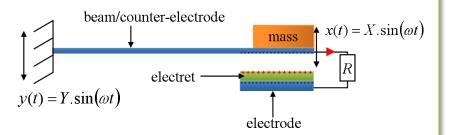
Fig. 6 Demonstration of band-type flexible TE generator for harvesting thermal energy from human skin: (a) photos of band-type flexible TE generator and (b) electricity generation measured on human skin at an air temperature of 15 °C. Scale bar, 1 cm.

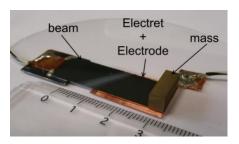
- 3.8 mW.cm<sup>-2</sup> pour  $\Delta T$  = 50 K (15 mm x 20 mm x 0.5 mm, 0.13 g.cm<sup>-2</sup>, 8 jcts ( $\Phi_{plots}$  = 1.8 mm))
- flexible device 11 jcts, 3 μW (T° air 15 °C)



#### **ENERGY HARVESTERS: EFFICIENT STRUCTURES**

#### **Electret-based harvesters**





Simple out-of-plane harvester Low-cost device

Mech. vibrations	Power
0,1G @50Hz ( <i>M</i> =5g)	50μW

### High efficiency alternator



- 30 cm<sup>3</sup> , 60 g / 0,1 100 W
- Triphased, "cocon" windings
- No polar part
- Powerfull magnet (NdFeB)
- 1,5 mW / cm<sup>3</sup> @ 350 rpm

Mech. Input power	Efficiency
0,5 - 2 W	90%



#### **ENERGY HARVESTERS: APPLICATIONS**



#### concept



Moving magnet + magnetostrictive + piezoelectric materials



Time independent → from 1 turn /hour up to several krpm (tested @ 3000 rpm)

Rotation & translation, short & large movement

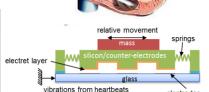
conditions	Power
1 turn / s $\rightarrow$ 100 turns / s $\rightarrow$	1mW 100mW

#### HBS project : \*\*\*



Towards an autonomous pacemaker





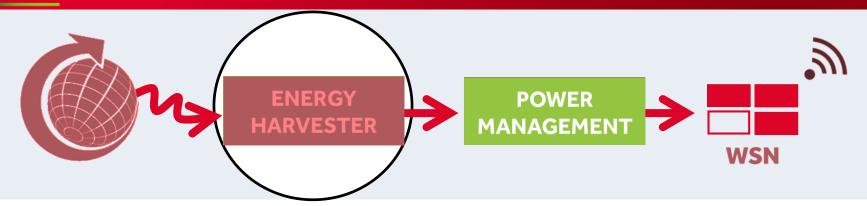
Electret-based harvester

size: 1 cm<sup>3</sup>

conditions	Power
targeted @ 10 Hz	10µW



### **POWER MANAGEMENT: WHAT'S THE USE?**





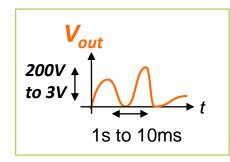


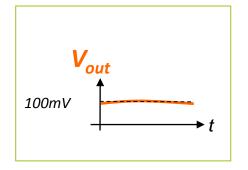


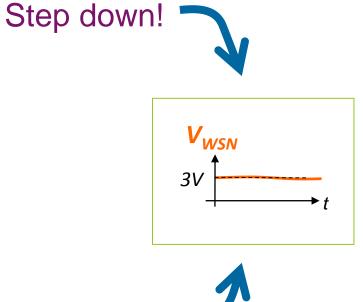
Mechanical energy



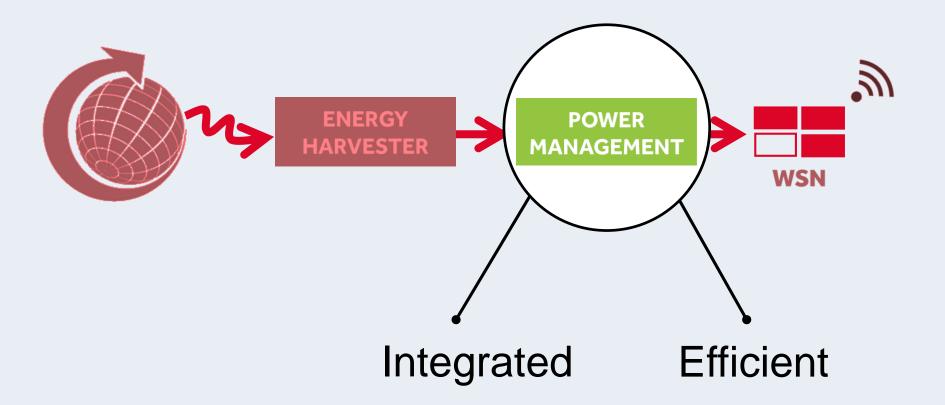
Thermal energy







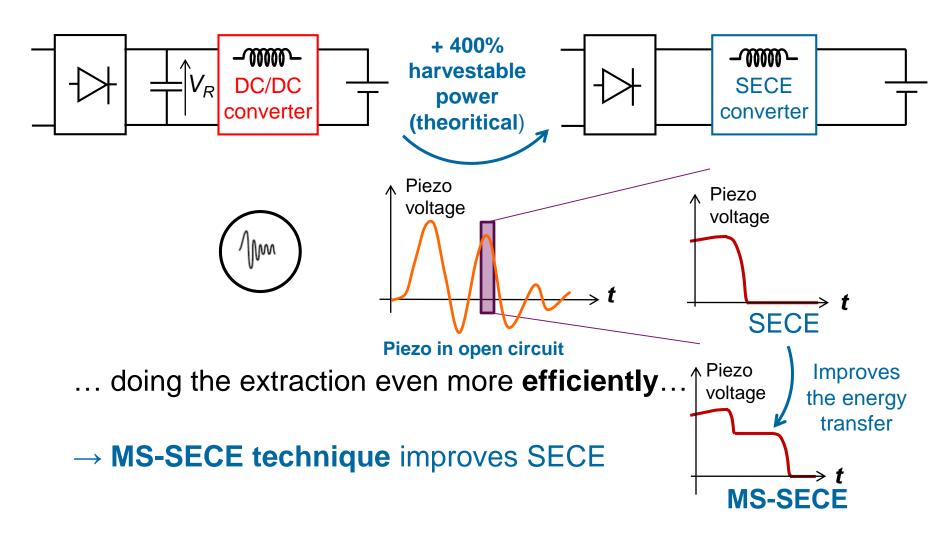
Step up!





### POWER MANAGEMENT FOR MECHANICAL ENERGY HARVESTERS

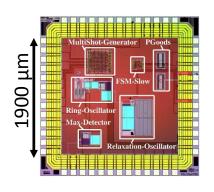
#### Choice of an efficient extraction technique

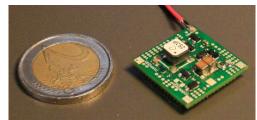


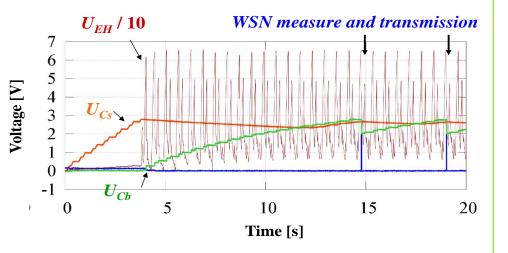


### POWER MANAGEMENT FOR MECHANICAL ENERGY HARVESTERS

### ASIC implemented in AMS 0,35 µm technology







#### IC's Features :

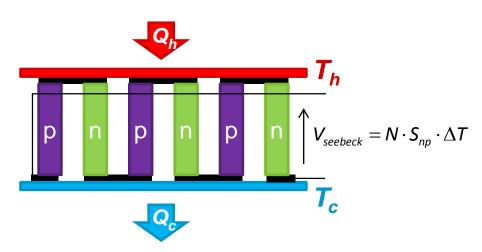
- Power consumption: 1 μW @ 5
  Hz and 5 μW @ 100 Hz
- Low voltage technology (3,3 V)
- System's feature
- Battery-less (capacitor powered)

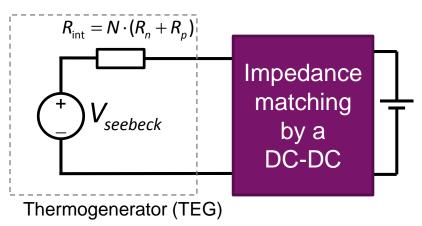
Conditions	Results
10 - 500μW with a < 1 cm³ power mngt circuit	Global efficiency = <b>61%</b>



# POWER MANAGEMENT FOR THERMOELECTRIC GENERATORS (TEG)

#### TEG: principle





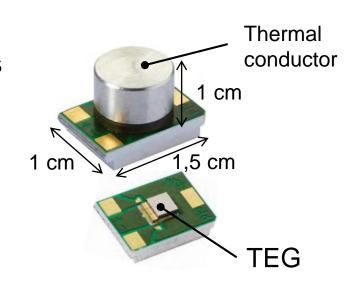
#### Selected TEG:

540 junctions of thermoelectic elements

$$S = 140 \text{ mV/}^{\circ}\text{C}$$

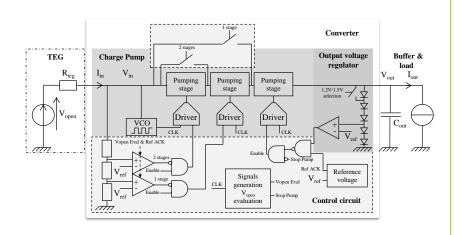
$$R_{TFG} = 300 \Omega$$

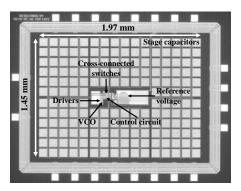
For 
$$\Delta T=3$$
 K,  $V_{open}=420$ mV





# POWER MANAGEMENT FOR THERMOELECTRIC GENERATORS (TEG)





Techno UMC 180 nm

### Fully integrated DC/DC converter

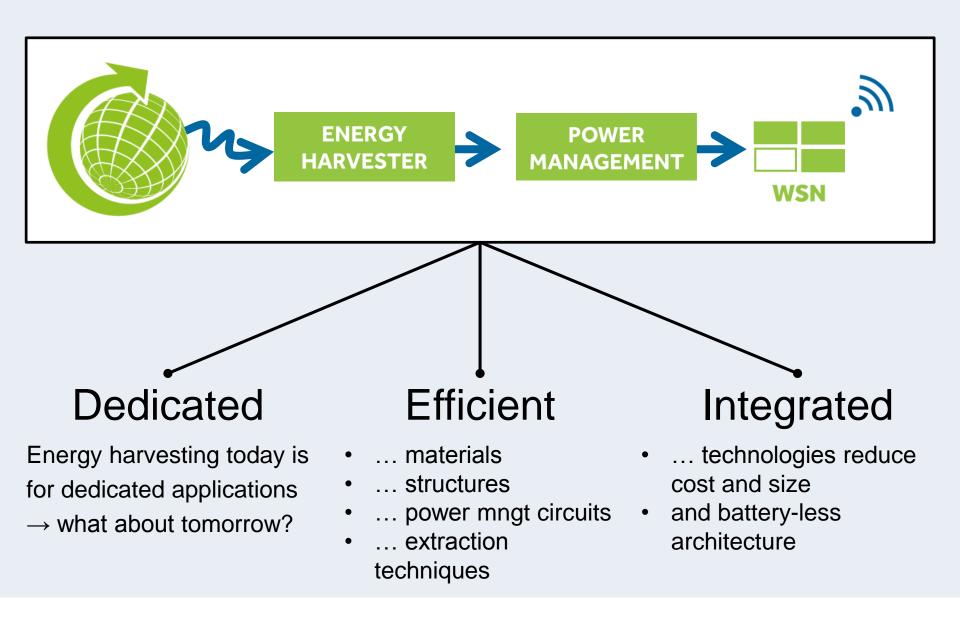
Charge pump based

#### **Features**

- Regulated output
- Low self-start voltage (>VTEG = 250 mV)
- $\Delta$ T = [3°C to 12°C] and Pin = [10 μW to 1,6 mW]

Conditions	Results
ΔT=10°C	DC/DC efficiency = <b>80%</b>
(Pout=1,3 mW)	Global efficiency = <b>77%</b>

#### CONCLUSION





# Thank you